SIDE GUTTER INSTALLATION INSTRUCTIONS

- 1. Remove cover from opening in side of CT cabinet where gutter is to be attached. Do not discard cover or mounting hardware.
 - *** If the side gutter is ordered separately from the CT cabinet see note below ***
- 2. Locate line of small knockouts approximately 1 foot from lower edge of side of CT enclosure. Open knockouts.
- 3. Position straight ungasketed aluminum spacer at line of knockouts. Thread mounting screws into spacer through holes in enclosure. Screws will protrude through spacer when properly tightened.
- 4. Inspect gasketing on aluminum spacer pieces to insure that it is intact. If gasket is damaged, consult factory for replacement.
- 5. Position gasketed spacer pieces at the enclosure side opening. Use pieces with machined ends at top and bottom of opening. Use unmodified pieces at sides of opening.
- Thread mounting screws through holes in enclosure into spacer pieces. Screws will protrude through spacer when properly tightened. Tighten screws sufficiently to compress gasket.
- 7. Position side gutter next to CT enclosure. Securing holes in gutter will line up with screws protruding through spacers.
- 8. Attach washers and nuts to screws and tighten to compress gasket around opening. Attach washers and nuts to screws at lower spacer and tighten.
- 9. Install cover removed in step 1 over unused opening in gutter.

